



11620 Brittmoore Park Drive  
Houston, TX 77041

**Specs: Light Damascus**

- **Chiffon®** is an Acrylic polymer based interior textured coating which can be applied to create a variety of Textured looks.
- **PintuFondo®** is a high solids , high permeable undercoat for the Chiffon Textured finish

The following Tables summarizes the data for ASTM D2486-6 for the two component products of the Light Damascus Texture .

Samples were applied to a total of 27 mil WFT on Leneta and allowed to cure for 14 days. After 14 days, 4 samples were tested using the ASTM D2486-6 scrub resistance test. The following results were obtained.

The sample was weighed initially and weighed again after 3000 cycles on the scrub machine QPI 2500. No cracking or complete failure was noted.

	Sample #1	Sample #2	Sample #3	Sample #4
<b>Initial Weight</b>	<b>6.7491</b>	<b>5.4270</b>	<b>5.8152</b>	<b>5.5480</b>
<b>Weight at 48 hours</b>	<b>6.2357</b>	<b>4.9490</b>	<b>5.3988</b>	<b>4.9401</b>
<b>Weight at 72 hours</b>	<b>6.2341</b>	<b>4.9482</b>	<b>5.3972</b>	<b>4.9387</b>
<b>Average Final Weight Percent</b>	<b>6.2349</b>	<b>4.9486</b>	<b>5.3980</b>	<b>4.9394</b>
<b>Lost</b>	<b>7.6188</b>	<b>8.8152</b>	<b>7.1743</b>	<b>10.9697</b>

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**Average Percent Lost** **8.6445%**

**# of scrub cycles before failure**

<b>Sample #1</b>	<b>4476</b>
<b>Sample #2</b>	<b>4525</b>
<b>Sample #3</b>	<b>4532</b>
<b>Sample #4</b>	<b>4476</b>
<b>Average of all samples</b>	<b>4521.5</b>

**Internal Data**

**PintuFondo:**  
Density: 11 lbs/gl  
Vis: 45,000 cps  
pH: 9.0  
Temp: 26.4°C

**Chiffon:**  
Density: 12 lbs/gl  
Vis: 130,000 cps  
pH: 8.3  
Temp: 23.8°C

PERMANTONE, INC