

# PermaTone<sup>™</sup> Castello<sup>™</sup>

## Castello

A low-viscosity, acrylic, satin, translucent glaze for painted or textured surfaces; ideal for application over QuartzSilco, Craquelatto, Sabbia and other PermaTone textures. Castello is water based, environmentally safe, vapor permeable, and durable.

## RECOMMENDED USE

Interior and exterior commercial, hospital-ity, military, educational and residential wall applications.

## COVERAGE

Each 5 gallon pail provides approximately 1300 to 2500 ft<sup>2</sup> of coverage. Variations in substrate conditions and applicator technique and skill level will affect coverage.

## PACKAGING

1 gallon pail: 8 lbs. net, 8.7 lbs. gross  
5 gallon pail: 39 lbs. net, 41.8 lbs. gross

## COLORS

Castello can be tinted to match almost any color. Varying shades may be achieved by mixing a color with Castello white base.

## PROPERTIES

### Drying Time

**Initial Set:** 1 hr. @ 70°F, 50% RH  
**Cure:** 72 hrs. @ 70°F, 50% RH

### VOC Compliance:

Castello complies with all known regulations limiting the Volatile Organic Compound (VOC) content of architectural coatings and sealers.

## EQUIPMENT

Marine sponge; paint roller; cotton towels; chamois or chamois roller; 1/8" nap paint roller or sponge roller

## APPLICATION

### Surface Preparation

Surfaces must be clean and dry. When applying over PermaTone textures, consult the application instructions for such textures for drying and curing times. See surface preparation instructions for Castello in the PermaTone Application Guide for further information.

## Application Procedure

**Antique texture:** Work in sections small enough to avoid the material becoming too dry to spread and texture. Roll Castello onto the surface. Immediately dampen the cotton towel and use to evenly spread the material and to achieve the desired uniform thickness. Then dab the surface with the cotton towel to achieve the desired texture. Rinse the towel often.

**Chamois and chamois roll textures:** Work in sections small enough to avoid the material becoming too dry to spread and texture. Roll Castello onto the surface. Proceed immediately to texture. If using a chamois, dab the surface to achieve the desired texture. If using a chamois roll, roll the entire surface to achieve the desired texture.

Consult the application instructions for Castello in the PermaTone Application Guide for information on additional Castello textures. Create original designs by experimenting with different tools and techniques.

## CLEAN-UP

Tools and overspray should be cleaned with water while Castello is still wet.

## STORAGE

Store Castello in its original container at temperatures not less than 40°F (4°C) or greater than 90°F (32°C). Store out of direct sunlight. Do not stack pails more than three high.

## SHELF LIFE

Approximately one year if stored properly.

## MAINTENANCE

Surface may be cleaned of minor stains with a damp cotton cloth.

## WARRANTY

Castello is conditionally warranted for 10 years against delamination and color fading. This warranty does not apply to any party constituting a "consumer" for purposes of the Magnuson-Moss Warranty Act. All other warranties, whether expressed or implied, including without limitation any warranty of merchantability or fitness for purpose, are expressly disclaimed.

## LIMITATIONS

- For use on interior and exterior wall surfaces only.
- Patching limitations standard to applied coatings.
- This product requires skilled application.
- Surface air and substrate temperatures shall be 60°F to 85°F during application and for a period of 24 hours thereafter.
- Castello is not compatible with solvent base products or cleaners.
- Use in well ventilated areas.
- Protect all adjacent surfaces (door frames, windows, etc.) adequately.
- Do not water down material.
- Do not apply over quickset joint compound.
- Always wear appropriate eye and skin protection when using this product.
- Harmful if swallowed.
- Avoid constant moisture in the wall cavity behind the coating.

Information contained in this bulletin conforms to the standard detail recommendations and specifications for the installation of PermaTone products, is presented in good faith, and is applicable as of the date of this document.

PermaTone assumes no liability, expressed or implied as to the architecture, engineering, or workmanship of any project.

**PermaTone<sup>™</sup>**

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